

Work Order ID 136571 -2

136571

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Thursday, September 03, 2015 8:03:35 AM

Item ID: D350-578-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: AS350/AS355 Bearpaws

Stop

NS2

Start Date: 8/18/2015 Start Qty: 6.00

6

Cust Item ID:

Required Date: 9/1/2015 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan: MLS Date: SEP 04 2015 Tooling:

Date:

Run Start

NR1

QC: Date: SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D350-578

H

100

Document Control
DOCUMENT CONTROL

0.00

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D350-578-011 CHG006

DAS
8
9-89

OCT 27 2015

160

Pick Kit

0.00

160

Packaging

Memo

0.00

Packaging

6

DAS
27
9-89

DAS
28
9-89

OCT 15 2015

170

QC4- 100% Inspect kits for completeness

0.00

170

QC

Memo

0.00

Quality Control

DAS
6
9-89

OCT 27 2015

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Item ID: D350-578-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: AS350/AS355 Bearpaws

Stop

NS2

Start Date: 8/18/2015 Start Qty: 6.00

6

Cust Item ID:

Required Date: 9/1/2015 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

180

180

Packaging

Packaging

0.00

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-578-011 Location: F6013

S

DAS
28
9-89

OCT 27 2014

DAS
6

190

190

QC

QC21- Final Inspection - Work Order Release

0.00

Memo

0.01

Quality Control

MLJ

OCT 28 2015

201510

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D350-578-011

~~Start Date: 8/18/2015~~

~~Required Date: 9/1/2015~~

Start Qty: 6.00

Required Qty: 6.00

IPP Rev:A New Issue 07-01-02 JLM

IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC

IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified
By:EC

[illegible]

OCT 15 2015

Picklist Print

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Work Order ID: 136571

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Parent Item: D350-578-011

D350-578-011

Parent Item Name: AS350/AS355 Bearpaws

Start Date: 8/18/2015

Required Date: 9/1/2015

Start Qty: 6.00

Required Qty: 6.00

D4011-1 Manufactured No

Each 24.0000 6 36

D4011-1

Clamp, Short

**

DAS 27 9-89
DAS 28 9-89

DAS 6 9-89

Location

Loc Qty

Loc Code

ST546A

24

132508

12

134898

12

Each 28.0000 6 36

**

DAS 27 9-89
DAS 28 9-89

D4012-1 Manufactured No

D4012-1

Cushion

DAS 6 9-89

Location

Loc Qty

Loc Code

FG

5

133458

5

ST545

23

133458

23

Each 203.0000 12 72

**

DAS 27 9-89
DAS 28 9-89

AN4-16A Purchased No

AN4-16A

Bolt

DAS 6 9-89

Location

Loc Qty

Loc Code

FG

5

121541

5

ST325A

65

M133011

40

M133064

25

ST343

133

M132317

133

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Shop Packet Print

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Picklist Print

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Work Order ID: 136571

136571

Parent Item: D350-578-011

D350-578-011

Parent Item Name: AS350/AS355 Bearpaws

Start Date: 9/18/2015

Required Date: 9/1/2015

Start Qty: 6.00

Required Qty: 6.00

NAS1149D0463J

Purchased

No

160

Each

3,232.000

24

144

NAS1149D0463J

WASHER

**

AS

DAS

27

28

9-89

9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

41

M129390

41

ST260a

1000

M133077

1000

ST269

2191

M129682

86

M130799

371

M132035

721

M132317

125

M132677

888

MS2104214

Purchased

No

160

Each

2,226.000

12

72

MS2104214

Locknut

**

AS

DAS

27

28

9-89

9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

FP001

2

m124231

2

GA

122

m127813

122

ST260a

170

m130799

56

m131803

6

m132262

108

ST305

1932

m128300

8

m130388

7

m130922

97

m131618

12

m132123

56

m132382

1752

70

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5.0 PARTS LIST

5.1 D350-578-011/-013/-015/-017/-021 BEARPAW INSTALLATION

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
12	12	12	12	12		D2529	Washer
				2		D2672F	Bearpaw
12	12	12	12	12		D3601-1	Radius Block (Replaces D2274)
					2	D3859-041	Wearplate
6	6	6	6	6		D4011-1	Clamp (Replaces D2438)
6	6	6	6	6		D4012-1	Cushion (Replaces D2182B050)
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-16A	Bolt
		12	12		12	AN4-17A	Bolt
24	24	24	24	24	24	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

5.2 D350-578-111/-113/-115/-117/-121 BEARPAW INSTALLATION

Qty -111	Qty -113	Qty -115	Qty -117	Qty -121	Part Number	Description
X					D350-578-111	BEARPAW INSTALLATION
	X				D350-578-113	BEARPAW INSTALLATION
		X			D350-578-115	BEARPAW INSTALLATION
			X		D350-578-117	BEARPAW INSTALLATION
				X	D350-578-121	BEARPAW INSTALLATION
1					D350-578-011	Bearpaw Installation
	1				D350-578-013	Bearpaw Installation
		1			D350-578-015	Bearpaw Installation
			1		D350-578-017	Bearpaw Installation
				1	D350-578-021	Bearpaw Installation
1	1	1	1	1	D350-578-031	Wearplate Kit